

INSTALLATION

1. INSTALL COMPRESSOR

- (a) Install the compressor with the 4 bolts.

Torque: 25 N·m (250 kgf·cm, 18 in.-lbf)

- (b) Install the fan shroud.
(c) Connect the connector.

2. CONNECT DISCHARGE AND SUCTION HOSES

Connect the both hoses with the 2 bolts.

Torque: 10 N·m (100 kgf·cm, 7 in.-lbf)

NOTICE:

Hose should be connected immediately after the caps have been removed.

HINT:

Lubricate 2 new O-rings with compressor oil and install them to the hoses.

3. INSTALL AND CHECK DRIVE BELT (See page [AC-18](#) and [AC-16](#))

4. INSTALL ENGINE UNDER COVER

5. INSTALL PS PUMP SET BOLTS

Torque: 43 N·m (440 kgf·cm, 32 in.-lbf)

6. CONNECT NEGATIVE (-) TERMINAL CABLE TO BATTERY

7. EVACUATE AIR FROM REFRIGERATION SYSTEM

8. CHARGE SYSTEM WITH REFRIGERANT

Specified amount: 650 ± 50 g (22.92 ± 1.76 oz.)

9. INSPECT FOR LEAKAGE OF REFRIGERANT

Using a gas leak detector, check for leakage of refrigerant.

If there is leakage, check the tightening torque at the joints.